

Sea Link

Volume 7: Other Documents

Document 7.5.1.1: Outline Construction Traffic and Management and Travel Plan – Suffolk

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Version History

Date	Issue	Status	Description / Changes
March 2025	A	Final	For DCO submission
May 2025	B	Final	Update to replace reference to 6.4.1.4.20 to 6.4.1.4.7

Executive Summary

- Ex1.1.1 The purpose of this Outline Construction Traffic Management and Travel Plan (Outline CTMTP), which forms **Application Document 7.5.1.1 Outline CTMTP – Suffolk**, is to set out proposals for the management of construction-related traffic along the local highway network within the vicinity of the Suffolk Onshore Scheme during the construction period of the Proposed Project, in order to limit any potential disruptions and implications on the overall transport network. It identifies the management of Heavy Goods Vehicles (HGVs), as well as construction staff vehicles.
- Ex1.1.2 This Outline CTMTP has been informed by feedback received from stakeholders as part of the Statutory Consultation. It should be noted that as this is an outline document, certain details will remain to be developed as the Proposed Project progresses into detailed design. The full details of all measures may not be available until after consent for the Proposed Project has been determined and these will be provided within the CTMTP as necessary. However, the CTMTP will need to be in accordance with this Outline CTMTP.
- Ex1.1.3 **Application Document 7.5.9.1 Outline Public Rights of Way Management Plan – Suffolk (Outline PRowMP – Suffolk)** has also been prepared as a separate document for the Suffolk Onshore Scheme to identify measures to manage PRow and mitigate any impacts as a result of the Proposed Project.
- Ex1.1.4 It should also be noted that an equivalent Outline CTMTP has been produced for the Kent Onshore Scheme (**Application Document 7.5.1.2 Outline CTMTP – Kent**).

1. Introduction

1.1 Background and Scope

- 1.1.1 The Sea Link Project (hereafter referred to as the ‘Proposed Project’) is a proposal by National Grid Electricity Transmission plc (hereafter referred to as National Grid) to reinforce the transmission network in the South East and East Anglia. The Proposed Project is required to accommodate additional power flows generated from renewable and low carbon generation, as well as accommodating additional new interconnection with mainland Europe.
- 1.1.2 National Grid owns, builds and maintains the electricity transmission network in England and Wales. Under the Electricity Act 1989, National Grid holds a transmission licence under which it is required to develop and maintain an efficient, coordinated, and economic electricity transmission system.
- 1.1.3 This would be achieved by reinforcing the network with a High Voltage Direct Current (HVDC) Link between the proposed Friston substation in the Sizewell area of Suffolk and the existing Richborough to Canterbury 400 kV overhead line close to Richborough in Kent.
- 1.1.4 National Grid is also required, under Section 38 of the Electricity Act 1989, to comply with the provisions of Schedule 9 of the Act. Schedule 9 requires licence holders, in the formulation of proposals to transmit electricity, to:
- 1.1.5 *Schedule 9(1)(a) ‘...have regard to the desirability of preserving natural beauty, of conserving flora, fauna and geological or physiographical features of special interest and of protecting sites, buildings and objects of architectural, historic or archaeological interest;’ and*
- 1.1.6 *Schedule 9(1)(b) ‘...do what [it] reasonably can to mitigate any effect which the proposals would have on the natural beauty of the countryside or on any such flora, fauna, features, sites, buildings or objects’.*
- 1.1.7 The purpose of this document is to:
- Set out a strategy for the management of construction traffic on the local highway network within the vicinity of the Suffolk Onshore Scheme during the construction period of the works. The purpose of this is to limit potential disruptions and implications on the wider transport network. It identifies the management of freight traffic i.e. Heavy Goods Vehicles (HGVs), as well as staff vehicles. This Outline CTMTP has been informed by consultation with Suffolk County Council (SCC) as the local highway authority. Further details of the engagement and associated documents are provided as part of **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**.

1.2 The Proposed Project

1.2.1 The Proposed Project would comprise the following elements:

The Suffolk Onshore Scheme

- A connection from the existing transmission network via Friston Substation, including the substation itself. Friston Substation already has development consent as part of other third-party projects. If Friston Substation has already been constructed under another consent, only a connection into the substation would be constructed as part of the Proposed Project.
- A high voltage alternating current (HVAC) underground cable of approximately 1.9 km in length between the proposed Friston Substation and a proposed converter station (below).
- A 2 GW high voltage direct current (HVDC) converter station (including permanent access from the B1121 and a new bridge over the River Fromus) up to 26 m high plus external equipment (such as lightning protection, safety rails for maintenance works, ventilation equipment, aerials, similar small scale operational plant, or other roof treatment) near Saxmundham.
- A HVDC underground cable connection of approximately 10 km in length between the proposed converter station near Saxmundham, and a Transition Joint Bay (TJB) approximately 900 m inshore from a landfall point (below) where the cable transitions from onshore to offshore technology.
- A landfall on the Suffolk coast (between Aldeburgh and Thorpeness).

The Offshore Scheme

- Approximately 122 km of subsea HVDC cable, running between the Suffolk landfall location (between Aldeburgh and Thorpeness), and the Kent landfall location at Pegwell Bay.

The Kent Onshore Scheme

- A landfall point on the Kent coast at Pegwell Bay.
- A TJB approximately 800 m inshore to transition from offshore HVDC cable to onshore HVDC cable, before continuing underground for approximately 1.7 km to a new converter station (below).
- A 2 GW HVDC converter station (including a new permanent access off the A256), up to 28 m high plus external equipment such as lightning protection, safety rails for maintenance works, ventilation equipment, aerials, and similar small scale operational plant near Minster. A new substation would be located immediately adjacent.
- Removal of approximately 2.2 km of existing HVAC overhead line, and installation of two sections of new HVAC overhead line, together totalling approximately 3.5 km, each connecting from the substation near Minster and the existing Richborough to Canterbury overhead line.

- 1.2.1 The Proposed Project also includes modifications to sections of existing overhead lines in Suffolk (only if Friston Substation is not built pursuant to another consent) and Kent, diversions of third-party assets, and land drainage from the construction and operational footprint. It also includes opportunities for environmental mitigation and compensation. The construction phase will involve various temporary construction activities including overhead line diversions, use of temporary towers or masts, working areas for construction equipment and machinery, site offices, parking spaces, storage, accesses, bellmouths, and haul roads, as well as watercourse crossings and the diversion of Public Rights of Way (PROWs) and other ancillary operations.

1.3 Objectives

- 1.3.1 The objectives of this Outline CTMTP, which set a framework for the CTMTP, are to:
- minimise the volume of HGV and staff vehicles associated with the construction phase, as far as reasonably practicable;
 - maximise the safety and efficiency of movements of materials and staff required during the construction phase, as far as reasonably practicable;
 - minimise the restrictions imposed on local PRow within the Site and ensure efficient management during the construction phase;
 - minimise the impacts on both the local community and visitors to the area who use the road network, as far as reasonably practicable; and
 - set out additional measures to be adhered to by those travelling to and from the Site to reduce the impact of the construction of the Proposed Project.
- 1.3.2 This Outline CTMTP has been updated to support the application for development consent following the version prepared to support the statutory consultation stage, and following further consultation with SCC.
- 1.3.3 It is anticipated that these measures would be developed into a CTMTP that would be secured through a suitably worded requirement in the Development Consent Order (DCO).

1.4 Report Structure

- 1.4.1 The remainder of this Outline CTMTP is structured as follows:
- Section 2 provides details of the site location, surrounding area and the existing highway network;
 - Section 3 provides details of future baseline conditions during the construction phase;
 - Section 4 sets out relevant planning policy and best practice for the construction phase of the Proposed Project;
 - Section 5 summarises the HGV and staff vehicle movements which are expected to be generated by the Proposed Project across the construction period, including during the peak phase;

- Section 6 provides details of the proposed site accesses for the Proposed Project, as well as routing arrangements and internal site layout considerations including access tracks, compounds and parking;
- Section 7 summarises the proposed measures to manage the highway network and pedestrian and cycle routes during the construction phase, as well as measures directed at HGVs and staff members, as well as for the management, monitoring and review of the Outline CTMTP; and
- Section 8 deals with compliance and enforcement of the Outline CTMTP.

2. Existing Conditions

2.1 Study Area

2.1.1 The following parts of the highway network are situated within the study area, as shown on **Application Document 6.4.2.7.1 Traffic and Transport Study Area in Suffolk**:

- A12 (between the A1094 and B1122 junctions);
- B1121 Main Road (south of B1119 Church Street);
- B1119 Church Street (east of B1121 Main Road);
- B1121 Aldeburgh Road and B1121 Saxmundham Road;
- A1094 (between the A12 and B1122 Leiston Road);
- B1069 Snape Road (between A1094 Aldeburgh Road and Aldringham Lane);
- B1122 Leiston Road (between A1094 Aldeburgh Road and Aldringham Lane);
- B1353 Aldringham Lane;
- Grove Road;
- Victoria Road; and
- Thorpe Road.

2.1.2 The following junctions are situated within the surrounding area and have been reviewed within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**:

- A12/A1094 Junction;
- A12/B1121 (South) Junction;
- A12/B1119 Junction;
- A12/B1121 (North) Junction;
- A12/B1122 Junction;
- B1121 Main Road/B1121 Church Hill Junction;
- B1121 Main Road/B1119 Church Hill Signalised Junction;
- B1121 Saxmundham Road/Grove Road/Mill Road Junction;
- A1094 Aldeburgh Road/B1121 Aldeburgh Road Junction;
- A1094 Aldeburgh Road/B1069 Snape Road Junction;
- A1094/B1122 Leiston Road/Church Farm Road Roundabout;
- B1122 Aldeburgh Road/B1353 Aldringham Lane Junction;
- B1069 Leiston Road/B1353 Aldringham Lane Junction; and
- A1094/Sternfield Road/Church Road Junction.

2.1.3 In addition to footways alongside the highway network, the following walking and cycling routes, identified by local PRoW reference numbers where appropriate, are situated within the wider study area. These routes have been reviewed within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**:

- PRoW E-103/006/0 (Public Footpath);
- PRoW E-103/016/0 (Public Footpath);
- PRoW E-260/013/A (Public Footpath);
- PRoW E-260/012/A (Bridleway);
- PRoW E-354/002/0 (Bridleway);
- PRoW E-354/001/0 (Bridleway);
- PRoW E-354/018/0 (Public Footpath);
- PRoW E-354/007/A (Public Footpath);
- PRoW E-354/006/0 (Public Footpath);
- PRoW E-260/017/0 (Public Footpath);
- PRoW E-260/015/0 (Public Footpath);
- PRoW E-260/016/0 (Public Footpath);
- PRoW E-491/010/0 (Bridleway);
- PRoW E-491/006/0 (Public Footpath);
- PRoW E-491/005/0 (Public Footpath);
- PRoW E-491/004/0 (Public Footpath);
- PRoW E-460/023/0 (Public Footpath);
- King Charles III England Coast Path;
- The Suffolk Coast Path;
- Sandlings Walk; and
- Regional Cycle Route 42.

2.2 Accessing the Site

Highway Network

2.2.1 The study area (see **Application Document 6.4.2.7.1 Traffic and Transport Study Area in Suffolk**) includes key areas of the surrounding highway network. The most prominent are the A12, the B1121 Main Road to the south of Saxmundham, the A1094 to the west of Aldeburgh, and the B1069 Snape Road. The A1094 has a single lane in each direction and is the main route between Aldeburgh and the A12. The section of the A1094 within the study area includes several farm accesses and is subject to the national speed limit.

- 2.2.2 The study area also includes the B1122 Leiston Road which runs from Aldeburgh in the south towards Aldringham, Leiston and Yoxford in the north. The B1122 is linked to the A1094 to the south and the A12 to the north.
- 2.2.3 Thorpe Road is a coastal road to the east of the study area which links Aldeburgh in the south with Thorpeness to the north. The route, which operates with the national speed limit, does not connect with any other key routes within the study area.
- 2.2.4 The B1069 Snape Road bisects the centre of the study area and connects the A1094 to the south with the village of Knodishall Common to the north. Grove Road is also a north-south route through the centre of the study area, running northwards from the village of Friston. Grove Road is unclassified and is a single carriageway road subject to a 30mph speed limit in the south and the national speed limit in the north of the study area. School Road also forms a junction with Grove Road and runs eastwards towards Knodishall. There are a number of unmade tracks which provide agricultural access within the centre of the study area via the A1094 and the B1069.
- 2.2.5 The northwest section of the study area includes the A12, which interacts with the B1119 and B1121, which in turn run from Saxmundham to Leiston and Sternfield to Friston respectively. The study area includes the junction between the B1119 and the B1121 within Saxmundham. The B1121 and B1119 operate with a 30mph speed limit within Saxmundham, whereas the B1119 is subject to the national speed limit to the east of Saxmundham.

Sustainable Access

Public transport

- 2.2.6 Several bus routes are accessible in the study area. These include:
- 64 – Aldeburgh to Ipswich – hourly service in each direction;
 - 521 – Halesworth to Aldeburgh – hourly service in each direction; and
 - 522/522a – Beccles to Aldeburgh – hourly service in each direction (partial school service, last buses between 5pm and 6pm).
- 2.2.7 There are bus stops in both directions on the B1122 towards the southeast of the study area, circa 800 m to the south of the Order Limits. Bus routes 64, 65 and 522 operate along the B1122. The 522 service operates between Saxmundham and Aldeburgh, with services operating between 7am and 5pm at a frequency of one service per hour in each direction. The 64 service runs from Ipswich to Aldeburgh via Leiston between 6am and 8pm at a frequency of one service per hour in each direction. The 65 service runs from Ipswich to Leiston via Woodbridge between 6am and 3:30pm on an hourly frequency in each direction.
- 2.2.8 The B1121 within the study area is used by bus route 521 which runs between Aldeburgh and Halesworth via Leiston, Friston and Saxmundham. The service operates at a frequency of around one service per hour in each direction and can be accessed from stops within and to the south of Saxmundham, including bus stops within 300 m of access S-BM09. Bus route 521 is also served by bus stops within Friston circa 800 m to the west of the Order Limits, and Sandy Lane further to the west. Bus route 522 also operates along the B1119 circa 1 km to the southwest of the Order Limits, with bus stops within Saxmundham.

- 2.2.9 The closest railway station to the Suffolk Onshore Scheme is Saxmundham railway station which is located a circa 1.2 km walking distance to the north of the proposed site access (S-BM09) on the B1121 Main Road which equates to a circa 15-minute walk time (based on an average walking speed of 4.8 kilometres per hour). Saxmundham station is served by one train per hour to Ipswich and one train per hour to Lowestoft (Greater Anglia). Whilst there is a branch line between Saxmundham and Leiston, this is only used for freight associated with Sizewell Nuclear Power Station rather than for public services.

Walking and Cycling

- 2.2.10 There are many PRow that pass through or within close proximity to the Order Limits as follows:

- E-103/006/0 - Public footpath which runs to the west of Thorpe Road, through agricultural fields (non-trafficked) within the Order limits;
- E-103/016/0 - Public footpath which runs southeast to northwest through a golf course and agricultural fields, largely non-trafficked, although shares a short section of access track;
- E-260/013/A - Public footpath which runs southeast to northwest through agricultural fields, partly non-trafficked and partly along agricultural access tracks;
- E-260/012/A - Bridleway which runs north-south through agricultural fields, partly non-trafficked and partly along agricultural access tracks;
- E-354/002/ - Bridleway which runs east-west along a rural (lightly trafficked) access track serving agricultural uses;
- E-354/001/0 - Bridleway which runs north-south through agricultural fields, partly non-trafficked and partly along agricultural access tracks;
- E-354/018/0 - Public footpath which runs north-south through agricultural fields (non-trafficked);
- E-354/007/A - Public footpath which runs northeast-southwest through agricultural fields (non-trafficked);
- E-354/006/0 - Public footpath which runs north-south along an agricultural access track (lightly trafficked);
- E-260/017/0 - Public footpath which broadly runs north-south through agricultural fields, largely non-trafficked;
- E-260/015/0 - Public footpath which runs southwest-northeast through agricultural fields (non-trafficked);
- E-260/016/0 - Public footpath which runs southwest-northeast along fields and an access road (lightly trafficked);
- E-491/010/0 - Bridleway which runs southwest-northeast along rural (lightly trafficked) access tracks serving agricultural uses;
- E-491/006/0 - Public footpath which runs east-west through agricultural fields (non-trafficked);
- E-491/005/0 - Public footpath which runs north-south through agricultural fields (non-trafficked);

- E-491/004/0 - Public footpath which runs east-west through agricultural fields and is predominantly non-trafficked; and
- E-460/023/0 - Public footpath which runs north-south along an agricultural access track (lightly trafficked).

- 2.2.11 The Aldeburgh to Hopton On Sea section of the King Charles III England Coast Path has been approved (with establishment works planned/ in progress) and will run north-south through the study area using existing routes to the east of Thorpe Road. For the purposes of this report, the King Charles III England Coast Path has been included as part of the existing (and future) baseline.
- 2.2.12 The Suffolk Coast Path crosses the study area, north of Aldeburgh. Within the Order Limits, this comprises a public footpath which runs through agricultural fields to the west of Thorpe Road, as well as a pedestrian route which crosses Thorpe Road to the east and continues northwards parallel to the coastline towards Thorpeness.
- 2.2.13 Sandlings Walk, which is a promoted route from Ipswich to Lowestoft, runs east to west across the south of the study area. Within the Order Limits, this runs along a bridleway (PRoW E-354/002/0) which runs east-west along a rural (lightly trafficked) access track serving agricultural uses.
- 2.2.14 Regional Cycle Route 42 runs in a southwest to northeast direction across the study area. This on-carriageway cycle route runs along rural roads including a short section of the A1094 (between Priory Road and Mill Road), as well as Mill Road, Grove Road, School Road, Church Road and the B1119 Saxmundham Road towards Abbey Lane. This crosses the Order Limits on Grove Road.

3. Future Highway Network

3.1 Future Network Changes

- 3.1.1 During the construction phase, which is expected to be between 2026-2031, several improvements may have been implemented across the surrounding highway network within or in close proximity to the Site as a result of other developments. These include the following:
- A12 Bypass (a new single carriageway section of the A12 to help facilitate HGV transport during the construction and operational phases of Sizewell C Nuclear Power Station as well as for public use);
 - Yoxford Roundabout (a replacement roundabout linking the A12 and B1122 at Yoxford, 100 m north of the existing A12/ B1122 junction). This will facilitate HGV construction and operational traffic associated with Sizewell C;
 - Sizewell Link Road and associated junctions (part of a single carriageway bypass road to facilitate movement of HGV construction and operation traffic associated with Sizewell C and the public post-construction, to prevent congestion on the B1122); and
 - junction improvements along the route of the A12, associated with the development of the East Anglia ONE North and East Anglia TWO offshore windfarms.
- 3.1.2 Construction traffic associated with Sizewell C, East Anglia ONE North Offshore Windfarm and East Anglia Two Offshore Windfarm has been assessed as part of **Application Document 6.2.2.13 Part 2 Suffolk Chapter 13 Suffolk Onshore Scheme Inter-Project Cumulative Effects**. In terms of operation, the highway improvements identified above would increase the capacity of the highway network to accommodate construction traffic associated with the Suffolk Onshore Scheme. Nonetheless, for the purposes of **Application Document 6.2.2.13 Part 2 Suffolk Chapter 13 Suffolk Onshore Scheme Inter-Project Cumulative Effects** it has been assumed that none of these improvements would be in place for robustness.
- 3.1.3 There are not expected to be any further changes to the surrounding highway network, as a result of other projects or schemes, within or in close proximity to the Suffolk Onshore Scheme that require consideration.

3.2 Cumulative Developments

- 3.2.1 As above, cumulative schemes have been considered and assessed within **Application Document 6.2.2.13 Part 2 Suffolk Chapter 13 Suffolk Onshore Scheme Inter-Project Cumulative Effects** based on **Application Document 6.4.2.13.1 Suffolk Onshore Scheme Short List Developments**, which includes more than 25 developments including Sizewell C Nuclear Power Station, East Anglia ONE North Offshore Windfarm and East Anglia TWO Offshore Windfarm.

4. Best Practice and Policy

4.1 Introduction

- 4.1.1 This section provides an overview of the best practice guidance and planning policy that is considered to be relevant to the Outline CTMTP.

4.2 Best Practice

Constructions Logistics and Community Safety (CLOCS 2022)

- 4.2.1 The Constructions Logistics and Community Safety (CLOCS) 2022 guidance draws upon evolving best practice, standards, policies and codes of practice, providing a standard which planning authorities, developers and contractors can implement and providing a coherent set of guidelines which can be adhered to, with the primary goals of achieving:

- zero collisions between construction vehicles and the community;
- improved air quality and reduced emissions;
- fewer vehicle journeys; and
- reduced reputational risk.

Outline Code of Construction Practice

- 4.2.2 The purpose of this document is to set out control and management measures that will be in place during construction of the Proposed Project if granted consent. It is designed to support the assessment of effects in the ES and has been developed to support the Environmental Impact Assessment (EIA).

4.3 National Policy

Overarching National Policy Statement for Energy (NPS EN-1)

- 4.3.1 The Overarching National Planning Statement (NPS) for Energy (EN-1) was most recently reviewed and updated in January 2024 and provides the basis for decisions regarding nationally significant energy infrastructure. Section 5.14 outlines the planning policy for traffic and transport, including guidance on undertaking relevant parts of the EIA. The most relevant paragraphs for this purpose are set out within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**.

National Planning Policy Framework (NPPF, 2024)

- 4.3.2 The Government's National Planning Policy Framework (NPPF) as revised in December 2024 sets out the Government's planning policies for England. It promotes the use of sustainable transport throughout the UK, safe road design and the efficient and sustainable delivery of goods and supplies. The most relevant paragraphs in the context

of transport are set out within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**.

4.4 Local Planning Policy

- 4.4.1 The Suffolk Onshore Scheme (refer to **Application Document 6.2.1.1.2 Suffolk Onshore Scheme Boundary**) lies within the jurisdiction of SCC. County planning policy which is relevant to this Outline CTMTP includes Suffolk's Local Transport Plan (2025-2040).
- 4.4.2 Additional local planning policy documents relevant to traffic and transport matters includes the Suffolk Coastal Local Plan (East Suffolk Council, 2020).
- 4.4.3 Further details of the above are set out within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**.

5. Construction Movements

5.1 Introduction

- 5.1.1 This section provides a summary of the forecast HGV and staff vehicle movements estimated during the construction phase of the Proposed Project within Suffolk, based on the proposed indicative construction programme which is included in **Appendix A**.

5.2 Construction Programme

- 5.2.1 The main construction phase for the Proposed Project is currently predicted to be five years between 2026 and 2031, with the construction peak (in terms of total annual forecast construction traffic movements) expected to be in 2028 for the Suffolk Onshore Scheme. Construction vehicle movements towards the end of (and beyond) 2031 will be largely limited to demobilisation and reinstatement works which will require fewer vehicles.
- 5.2.2 The assessment within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport** is based on the shortest expected programme for the main construction phase (excluding the removal of construction compounds and reinstatement at the end of the programme) to provide a reasonable worst-case assessment.

5.3 Vehicle Types and Plant

- 5.3.1 It is expected that most construction vehicles accessing the Site will fall into the 'normal' size category, defined as a vehicle not classed as an abnormal load (i.e. cars, transit vans and HGVs). Plant and machinery are expected to be sourced locally where possible and will be delivered to the Site either by being individually driven (larger units) or by plant haulage. A summary of the vehicle types and plant which will serve the Proposed Project during the construction phase is set out below.

Construction of converter station and substation

- personnel transport vehicles;
- welfare vehicles;
- traffic Management vehicles;
- tipper lorries;
- fuel tankers;
- articulated lorries;
- concrete mixer lorries;
- medium low loaders;
- excavators;

- tele handlers;
- piling rigs;
- dumper trucks;
- small cranes;
- medium cranes;
- large cranes; and
- Abnormal Indivisible Load (AIL) – Transformer delivery specialist low loader.

Construction of HVDC cable route works

- personnel transport vehicles;
- welfare vehicles;
- traffic management vehicles;
- tipper lorries;
- fuel tankers;
- CBS/concrete mixers;
- articulated lorries;
- medium excavators;
- small excavators;
- dumper trucks;
- medium low loaders;
- Horizontal Directional Drills (HDD);
- tractor trailers;
- AIL – Cable drum delivery vehicles;
- AIL – Cable drum installation side facing trailers; and
- AIL – Cable drum installation rear facing trailers.

Construction of overhead line and associated works

- personnel transport vehicles;
- welfare vehicles;
- traffic management vehicles;
- tipper lorries;
- fuel tankers;
- articulated lorries;
- excavators;
- tele handlers;

- piling rigs;
- dumper trucks;
- large cranes;
- concrete mixer lorries; and
- medium low loaders.

5.4 Construction Vehicle Movements

Overall Daily Peak

5.4.1 Table 5.1 below shows the daily peak in terms of total construction vehicle movements (and staff movements) across all accesses (combined) on the busiest day, based on a weekday profile. The daily peak is expected to occur on a single day, with lower construction vehicle movements across the remainder of the programme.

Table 5.1 Forecast peak daily total construction vehicle movements (all accesses, weekday profile, 2028)

Time	Staff		LGVs		HGVs		Total vehicles		
	Arr	Dep	Arr	Dep	Arr	Dep	Arr	Dep	Total
07:00-08:00	218	0	3	2	0	0	221	2	223
08:00-09:00	0	0	3	3	8	8	11	11	22
09:00-10:00	0	0	3	3	8	8	11	11	22
10:00-11:00	0	0	2	3	8	8	10	11	21
11:00-12:00	0	0	3	2	7	7	10	9	19
12:00-13:00	0	0	3	3	7	7	10	10	20
13:00-14:00	0	0	3	3	7	7	10	10	20
14:00-15:00	0	0	2	3	7	7	9	10	19
15:00-16:00	0	0	3	2	7	7	10	9	19
16:00-17:00	0	0	3	3	5	5	8	8	16
17:00-18:00	0	0	3	3	4	4	7	7	14
18:00-19:00	0	218	2	3	0	0	2	221	223
Total	218	218	33	33	68	68	319	319	638

5.4.2 As shown in Table 5.1 there will be a daily peak of 319 vehicles (638 movements) including 218 staff vehicles (based on the peak of 327 construction workers), 33 LGVs and 68 HGVs associated with the Suffolk Onshore Scheme. Of these, a total of 147 vehicles are expected to use the B1069 western access (S-BM04), with 111 vehicles using the B1121 Main Road access (S-BM09) and 61 vehicles using the B1069 eastern

access (S-BM03) based on the proposed construction works, compound locations and construction traffic forecasts.

- 5.4.3 Based on the construction programme, the daily peak in terms of total HGV movements across all accesses (combined) differs from the above and is shown in Table 5.2 below based on a weekday profile. This is expected to occur on a single day in 2027.

Table 5.2 Forecast peak daily total HGV movements (all accesses, weekday profile, 2027)

Time	Staff		LGVs		HGVs		Total vehicles		
	Arr	Dep	Arr	Dep	Arr	Dep	Arr	Dep	Total
07:00-08:00	72	0	3	2	0	0	75	2	77
08:00-09:00	0	0	3	3	20	20	23	23	46
09:00-10:00	0	0	2	3	20	20	22	23	45
10:00-11:00	0	0	3	2	19	19	22	21	43
11:00-12:00	0	0	3	3	19	19	22	22	44
12:00-13:00	0	0	2	3	19	19	21	22	43
13:00-14:00	0	0	3	2	19	19	22	21	43
14:00-15:00	0	0	3	3	18	18	21	21	42
15:00-16:00	0	0	2	3	17	17	19	20	39
16:00-17:00	0	0	3	2	12	12	15	14	29
17:00-18:00	0	0	3	3	10	10	13	13	26
18:00-19:00	0	72	2	3	0	0	2	75	77
Total	72	72	32	32	173	173	277	277	554

- 5.4.4 As shown in Table 5.2 there will be a daily peak of 173 HGVs (346 movements) associated with the Suffolk Onshore Scheme. Of these, a total of 82 HGVs are expected to use the B1121 Main Road access (S-BM09), with 65 HGVs using the B1069 western access (S-BM04), 25 HGVs using the B1069 eastern access (S-BM03) and one HGV using S-BM12.
- 5.4.5 As previously outlined, individual peaks for different access points and parts of the network are expected to occur on different days across the construction programme and these have been considered within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**.

Variation in Activity across the Construction Programme

- 5.4.6 The construction vehicle numbers presented above are based on the busiest days of the construction programme (in terms of total construction vehicles and then HGVs). It is expected that construction works will be carried out over a five-year period (circa 60 months) and Plate 5.1 below shows the forecast levels of total construction vehicle movements (arrivals + departures) across the construction programme.

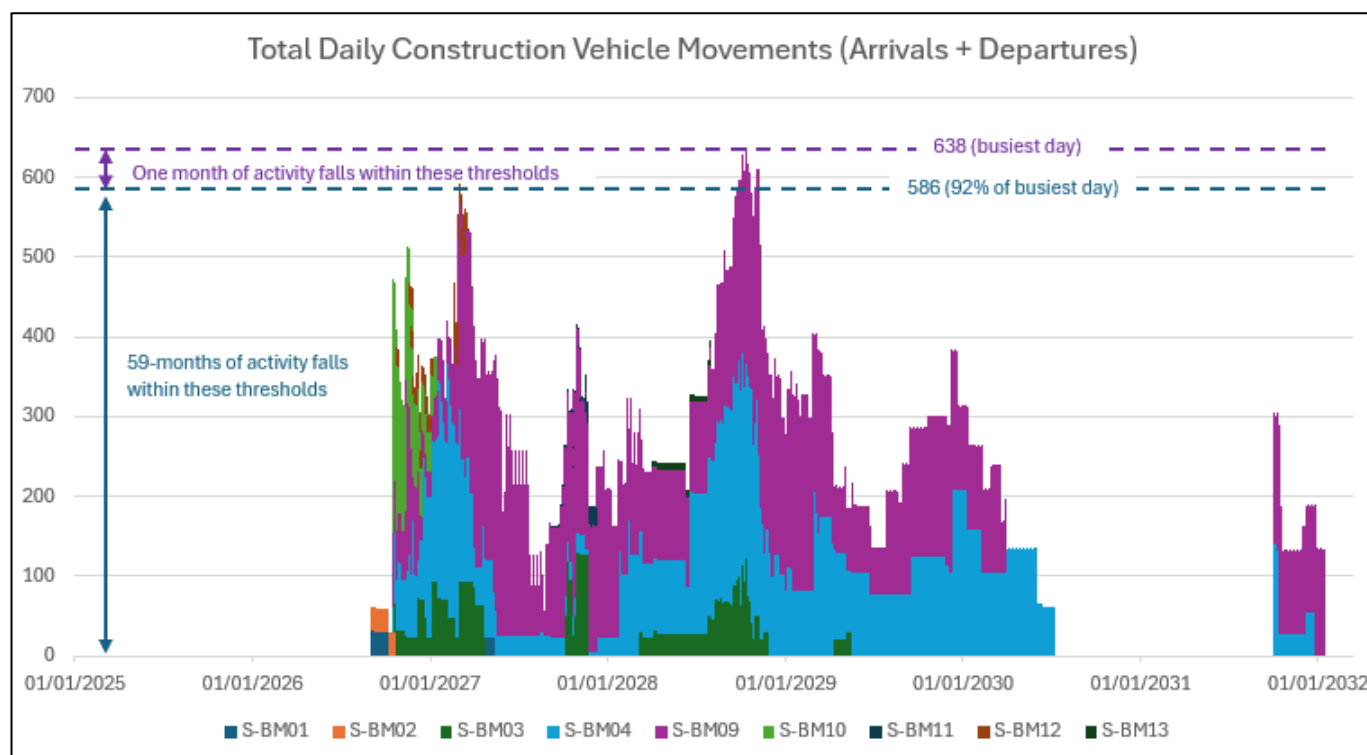


Plate 5.1 Overall Construction Vehicle Profile

- 5.4.7 The above shows that there will be a daily peak of 319 vehicles (638 movements) on the single busiest day of the construction programme, which has previously been identified in Table 5.1. Throughout the majority of the programme (59 of the 60 months) there will be no more than 293 vehicles (586 movements) which represents 92% of the level of activity experienced on the busiest day.

Forecast Trip Distribution

- 5.4.8 The majority of construction vehicles would be expected to ultimately travel to/ from the A12, in order to access the B1121 Main Road for S-BM09 and S-BM12, or the A1094 Aldeburgh Road for the remainder of the access points. The forecast trip distribution in terms of trips entering/ exiting the study area based on their expected points of origin when arriving to the Proposed Project (and conversely points of destination when departing) is as follows:
- To provide a robust assessment of the A12 south within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**, it has been assumed that 63% staff/LGVs would travel to/ from the south and 85% HGVs would travel to/ from the south (in this instance it has been assumed that 37% staff/ LGVs and 15% HGVs would travel to/ from the A12 to the north, to avoid double-counting).
 - To provide a robust assessment of the A12 north within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**, it has been assumed that 50% staff/ LGVs would travel to/ from the north and 50% HGVs would travel to/ from the north (in this instance it has been assumed that 50% construction vehicles would travel to/ from the A12 to the south, to avoid double-counting).
- 5.4.9 The staff/ LGV trip distribution for the A12 has been informed by 2021 Census data (TS060 – Industry dataset) to identify the number of existing residents living within a 60-

minute catchment of the site who also work in the construction industry and could theoretically be employed by the Proposed Project. In view of the COVID-19 pandemic, this dataset has only been used to identify the districts where construction workers live rather than estimating travel patterns. A simple gravity model has been developed to inform the trip distribution based on their proximity to the Proposed Project. Further details of the methodology and calculations are held in within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**. The distribution shows that 63% staff would be expected to travel to/ from the A12 to the south and 37% staff would be expected to travel to/ from the A12 to the north. This distribution provides a robust assessment of the A12 to the south.

- 5.4.10 The HGV trip distribution for the A12 has been informed by the HGV distribution adopted for Sizewell C, where 85% HGVs were assumed to travel to/ from the A12 to the south and 15% HGVs were assumed to travel to/ from the A12 to the north. This distribution provides a robust assessment of the A12 to the south.
- 5.4.11 To provide a robust assessment of the A12 to the north, rather than adopting distributions of 37% staff/ LGV trips and 15% HGV trips, it has been assumed that 50% construction vehicles would use the A12 to the north.
- 5.4.12 The construction vehicle trips have been distributed across the local highway network based on the most logical route between the A12 and each access point as identified further above. The adopted distribution of construction vehicle trips across the highway network is illustrated on the traffic flow diagrams held in **Application Document 6.3.2.7.G Appendix 2.7.G Traffic Flow Diagrams**.

5.5 Abnormal Vehicles

- 5.5.1 The following abnormal vehicles are expected during the construction phase of the Proposed Project to transport AILs, on the worst-case assumption that Friston Substation is constructed as part of the Proposed Project (rather than by Scottish Power Renewables):
 - a 74.72 m length vehicle to deliver the transformers to the site access (S-BM09) on the B1121 Main Road for Saxmundham Converter Station, as well as to the site access (S-BM04) on the B1069 Snape Road for Friston Substation (these would be arrivals only, as the vehicle would be disassembled prior to egress); and
 - several 25.44 m length vehicles to transport cable drums to/ from site via the A12 and B1121 access points, as well as additional access points on the B1069 and the B1122 (arrivals and departures).
- 5.5.2 Both types of abnormal vehicle have been tracked at the access junctions using swept path analysis and the outputs are provided within **Application Document 2.13.1 Design and Layout Drawings – Suffolk**. Potential constraints to AIL access along the proposed routes are identified in Table 6.2.
- 5.5.3 A specialist haulage service will be employed to allow AILs to be transported with the necessary escort, permits and traffic management, with the applicant consulting the relevant highways authorities to ensure the correct permits are obtained. The police will also be given advanced notification of these journeys under the Road Vehicle Authorisation of Special Types Order 2003.
- 5.5.4 The abnormal vehicles will be required to follow the abnormal vehicle routing strategy (see **Application Document 6.4.2.7.3 Abnormal Load Routing Plan**) when travelling

to/ from the Site. A number of highway improvements will be required to accommodate the abnormal vehicle movements, which are outlined in Section 7.2.8. Further details of these abnormal loads are set out within Section 6.3 of this Outline CTMTP.

6. Site Access and Vehicle Routing

6.1 Vehicle Routing

- 6.1.1 Construction traffic is ultimately expected to arrive at the Site from the A12 as shown by **Application Document 6.4.1.4.7 Suffolk Onshore Scheme Traffic Routes during Construction and Operation**, **Application Document 6.4.2.7.2 Heavy Goods Vehicle (HGV) Routing Plan** and **Application Document 6.4.2.7.3 Abnormal Load Routing Plan**. Construction vehicles travelling to and from the access on the B1121 Main Road for the Saxmundham Converter Station (S-BM09) will travel via the A12/B1121 Main Road southern junction, to avoid passing through Saxmundham.
- 6.1.2 Construction vehicles (LGVs and HGVs) will use the following types of routes when travelling to/from the Site.
- 6.1.3 **Public highway routes (primary) access routes:** These are generally considered to provide suitable access routes to the Site for all vehicles for the duration of the Proposed Project. These include both A and B roads, namely the A12, A1094, B1121, and B1122.
- 6.1.4 **Mobilisation and trenchless works routes:** These are temporary access routes for HGVs, or other construction vehicles/plant, to access the construction corridor to construct site access junctions, construct/remove the temporary haul road, and to access areas that are between watercourse crossings where advanced works may be required from both sides of a watercourse prior to installing a haul road crossing. These routes are also expected to provide access for light vehicles for the duration of the construction works. The routes are generally minor roads (predominantly rural lanes), and many are subject to the constraints typically associated with constrained highway geometry and weight/height restrictions. Therefore, appropriately sized vehicles would be used to reach the site.
- 6.1.5 **Permanent access routes:** Permanent access routes (taking access from the highway network) would be established to allow for the future maintenance of the substation, the converter station, and the buried HVDC cable. To facilitate future replacement of the transformer, if needed, permanent access routes to the substation and converter station would need to account for abnormal transformer and pick-up truck access.
- 6.1.6 **Permanent field access routes:** Access to the cable routes would be needed and would be in the form of permanent field access routes, whereby an agreement with the relevant landowner is established to allow for access to the former construction swathe in each field that the cable passes through, following existing tracks and field entrances where possible. All field access routes have been designed to accommodate a 16.5m articulated lorry, in the event that vehicles of this type are required for more significant repairs along the cable alignment during the operational period.
- 6.1.7 **AIL route for transformer and cable drum deliveries:** Routes identified as AIL transformer routes may also be used as AIL cable delivery routes due to the less onerous vehicular swept paths. In terms of routing to Saxmundham Converter Station, the transformer AIL vehicle would arrive via the A12 and the B1121 Main Road for S-BM09. In terms of routing to Friston Substation on the worst-case assumption that Friston Substation is constructed as part of the Proposed Project (rather than by

Scottish Power Renewables), the transformer AIL vehicle would arrive via the A12, the B1122 and the B1069 for S-BM04. The exact transformer AIL routing will be finalised following further discussion with SCC Highways. It will be necessary to close these roads for the duration of these manoeuvres. This would require a Temporary Traffic Regulation Order/Notice from the Highway Authority.

- 6.1.8 **Cable drum AIL access routes:** Routes marked as Cable Drum AIL Access Only indicate those routes to be used by the cable drum delivery vehicle (not the transformer AIL). This may be due to differing site entry requirements, or the geometry of the route. Smaller construction vehicles would also be expected to use the Cable Drum AIL access routes.

6.2 Construction Access

Proposed Access Arrangements

- 6.2.1 The Suffolk Onshore Scheme will be predominantly accessed via the following three access points during the construction phase (as shown on **Application Document 6.4.2.7.2 Heavy Goods Vehicle (HGV) Routing Plan**):
- **B1069 Eastern Side (S-BM03):** Access to the area to the east of the B1069, including for cable installation, building the Joint Bay shed, cable jointing and joint bays. To be used throughout the construction programme, peak activity at this access is expected to occur in 2028.
 - **B1069 Western Side (S-BM04):** Access to the area to the west of the B1069, including for access works, utility crossings, haul road and compound installation, access to Friston substation (for installation), cable jointing, testing, demobilisation and reinstatement. To be used throughout the construction programme, peak activity at this access is expected to occur in 2027.
 - **B1121 Main Road (S-BM09):** Access to Saxmundham Converter Station for preparation works, haul road and compound installation, bridge and converter station installation, demobilisation and reinstatement. To be used throughout the construction programme, peak activity at this access is expected to occur in 2027.
- 6.2.2 A small proportion of construction vehicles (circa 3% in total) is expected to use the remaining access points which comprise S-BM01 and S-BM02 (B1122 Leiston Road), S-BM11 (B1121 Saxmundham Road), S-BM10 (A1094 Aldeburgh Road), S-BM12 (B1119 Church Street) and S-BM13 (Thorpe Road). The accesses on Grove Road (S-BM05 and S-BM06) will be used as a vehicle crossover only and no vehicles will therefore turn to/ from Grove Road to use these access points. As previously identified, S-BM08 no longer forms parts of the proposals.

Saxmundham Converter Station Access

- 6.2.3 The Proposed Project requires one converter station in Suffolk (Saxmundham Converter Station). The Saxmundham Converter Station will be located to the south of the B1119 and will be accessed for construction via the B1121 Main Road (and S-BM09).
- 6.2.4 The Converter Station would require a main permanent access for cars/vans, rigid lorries and low loaders whilst also providing access provision for an AIL. The permanent access road would likely be finished with a bound surface material. AIL access would be

infrequent and would only be required in the event of a transformer unit needing replacement. The access would originate from S-BM09 on the east side of the B1121, in the instance that this access is retained after construction. Otherwise, an alternative permanent point of access would be taken from the B1119 to the northeast (S-BM14 or S-BM15) to access Saxmundham Converter Station during the operational phase. The final layout of permanent access points including with respect to accommodating AILs will be determined at detailed design stage.

Friston Substation Access

- 6.2.5 Friston Substation will be located to the northeast of the B1121 Saxmundham Road and will be accessed by construction vehicles via the A1094, B1069 Snape Road and then access point S-BM04.
- 6.2.6 Should Friston Substation be installed under the extant development consent order granted to SPR, then this would be expected to reduce peak construction vehicle trips given that the substation would be built before the Proposed Project. This would result in fewer construction vehicle trips via the B1069 Snape Road (access point S-BM04) for example. Operational access to this part of the site would subsequently be taken via B1121 Saxmundham Road (access point S-BM07) rather than the B1069 Snape Road (access point S-BM04).

Access Considerations

- 6.2.7 Factors considered for all routes have included overall distance of access route, geometry, anticipated traffic management measures, vegetation clearance and other general constraints.
- 6.2.8 The access and construction routing strategy within the Order Limits avoids railway crossings, except for a level crossing on the B1122 (circa 550 m east of the A12) which will only be used by the transformer AIL vehicle and managed accordingly (road closure).

Access Layouts

- 6.2.9 The proposed access junctions have been designed in accordance with the Design Manual for Roads and Bridges (DMRB), specifically Volume 6, Section 2, CD123 (Geometric Design of Priority Junctions). The latest revision was published by Highways England (now National Highways) in 2019. The access points are expected to be managed using a combination of temporary and permanent traffic management systems.
- 6.2.10 The construction makeup of these access points would likely consist of typical highway construction materials or reinforced concrete slabs poured in-situ. In either case, further details would need to be determined by the contractor at a later design stage and agreed with the local highway authority.
- 6.2.11 Bellmouth layouts have been prepared for S-BM01, S-BM02, S-BM03, S-BM04, S-BM05, S-BM06 and S-BM09. The bellmouth layouts are provided within **Application Document 2.13.1 Design and Layout Drawings – Suffolk** and **Application Document 2.7.1 Access, Rights of Way and Public Rights of Navigation Plans – Suffolk**.

Visibility Splays

- 6.2.12 The DMRB Volume 6, Section 1, CD 109 (Highway Link Design) identifies desirable minimum Stopping Sight Distances (SSDs) based on the design speed of the carriageway. The latest revision was published by Highways England (now National Highways) in 2020. The desirable minimum speed values are adopted within DMRB CD 123 (Geometric design of at-grade priority and signal-controlled junctions) in order to determine the visibility requirements (the 'y' distance) at priority junctions, measured along the edge of the major road carriageway from the centre line of the minor arm at the junction. These requirements are shown in Table 6.1 below.

Table 6.1 Desirable minimum SSDs based on design speed

Design speed (kph)	SSD ('Y' distance)
50	70 m
60	90 m
70	120 m
85	160 m
100	215 m
120	295 m

- 6.2.13 The minimum distance from which the visibility splays are measured at simple priority junctions is at a 2.4 m setback (the 'x' distance) from the give-way line.
- 6.2.14 The 'Desirable Minimum' SSDs in the DMRB are based on a driver perception/ reaction time of two seconds and a deceleration rate of 0.25 g (2.45 m/s²). The 'Absolute Minimum' (one step below Desirable Minimum) SSD values use the same reaction time and a deceleration rate of 0.375 g (3.68 m/s²).
- 6.2.15 The visibility splays are shown on the bellmouth drawings provided within **Application Document 2.13.1 Design and Layout Drawings – Suffolk**.

6.3 Abnormal Vehicles

- 6.3.1 Constraints to access have been identified using a combination of aerial imagery, street view tools, and National Highways' website portal ESDAL (Electronic Service Delivery for Abnormal Loads), which is located at <https://gov.uk/esdal-abnormal-load-notification> (as accessed 04/07/2024).
- 6.3.2 A summary of the constraints which have been identified are set out in Table 6.2 below. It is expected that the contractor will review all access constraints in more detail at a later stage and carry out any additional assessments where necessary. Alternative routes will also be used if necessary.

Table 6.2 Constraints identified by ESDAL

Ref.	Location	Constraint
AC1	A12 through Yoxford	Tight geometry – widening may be required
AC2	B1122 east of Yoxford	Level crossing
AC3	B1121	Local Authority road over rail bridge – geometry potentially tight, weight limit of 80t imposed in Dec 2023
AC4	A12/B1121 Junction (South)	Tight geometry – vegetation clearance A12 from North, street furniture removal on B1121 including traffic islands, signposts and bollards
AC5	A12/A1094 Junction	Tight geometry – traffic management, street furniture removal on A1094 access including traffic islands, signposts and bollards
AC6	A12 through Farnham	Tight geometry – traffic management required
AC7	A1094	Network Rail A1094 bridge – weight limit i.e. 84t for SGTO Category 3 vehicles
AC8	A1094/B1121 Junction	Tight geometry to west – improve/widen junction or limit access to from east only. Existing traffic signs and other street furniture may need to be taken down and re-erected.
AC9	A1094/B1069 Junction	Tight geometry – vegetation clearance and widening may be required
AC10	B1069 through Knodishall	Tight geometry would require traffic management, parking restrictions, and junction widening

Ref.	Location	Constraint
AC11	Aldringham Lane/Aldeburgh Road Junction	Tight geometry – widening and street furniture removal may be required, including street lighting, signposts and traffic islands
AC12	B1122 (Station Road)	Level crossing – tight geometry.

- 6.3.3 Several of the above constraints were identified for the nearby East Anglia TWO Offshore Windfarm project; namely AC2, AC6, AC7, AC8, AC9 and AC12. The remaining constraints (AC1, AC3, AC4, AC5, AC10 and AC11) are additional constraints which have been identified for the Proposed Project.
- 6.3.4 Once AIL movements have been finalised, a Special Order request should be submitted at least 10 weeks before the scheduled move. Five days clear notice should also be given to the Police and to Road and Bridge Authorities.

6.4 Vehicle Swept Paths

- 6.4.1 As part of the determination of access routes and access junction designs, swept paths have been carried out for the following three types of construction vehicle and one emergency vehicle:
- Cable Drum Delivery Vehicle (25.44 m in length);
 - Design Articulated Vehicle (16.48 m in length);
 - Transformer AIL AL50 Girder 12 Axial (74.72 m in length); and
 - Dennis Sabre Fire Tender (7.7 m in length).
- 6.4.2 The swept paths (which have been provided separately as part of the DCO) provide indicative road and access dimensions required to safely transport vehicles and equipment throughout the project site and the surrounding area and demonstrate that all construction vehicles will be able to access the site without overrunning any kerb lines.
- 6.4.3 In case of emergency, it would be necessary for an emergency vehicle (Dennis Sabre Fire Tender) to access the project site from any given access. Each access has been designed to accommodate this vehicle for both entry and exit.

6.5 Construction Compounds and Access Tracks

- 6.5.1 As described in **Application Document 6.2.1.4 Part 1 Introduction Chapter 4 Description of the Proposed Project** and shown indicatively on **Application Document 2.14.1 General Arrangement Plans - Suffolk**, there will be a total of seven construction compounds as follows (moving from west to east):
- two construction compounds to the east of B1121 Main Road which will be served by the proposed access on the eastern side of the B1121 Main Road (S-BM09). One construction compound (S01) will facilitate the construction of the bridge over the River Fromus and the other construction compound (either S02, S03, S04 or S05 depending on which parcel is taken forward) will facilitate the construction of

Saxmundham Converter Station. As above, in order to co-ordinate with and provide optionality for other potential projects, four separate parcels of land have been identified for the construction compound associated with Saxmundham Converter Station, one of which will be taken forwards for the Proposed Project. All four parcels have nonetheless been considered including in terms of potential PRow closures/ diversions; see **Application Document 7.5.9.1 Outline PRowMP – Suffolk**;

- two construction compounds near Friston substation (S06 and S07) which will be served by the proposed access on the western side of B1069 Snape Road (S-BM04);
- a construction compound to the northwest of B1069 Snape Road (S08) which will be served by the proposed access on the western side of B1069 Snape Road (S-BM04);
- a construction compound to the southeast of B1069 Snape Road (S09) which will be served by the proposed access on the eastern side of B1069 Snape Road (S-BM03) and/or the proposed access on the western side of B1122 Leiston Road (S-BM02); and
- a construction compound to the east of B1122 Leiston Road (S10) which will be served by the proposed access on the eastern side of B1122 Leiston Road (S-BM01).

6.5.2 At this stage of the design, it is anticipated that the construction haul road would be 7 m wide. The haul road is expected to be constructed of unbound stone, potentially with a geogrid reinforcement or ground stabilisation (subject to detailed design and agreement) for ease of trafficking by heavier vehicles together with wheel washing facilities at main compounds if required and regular road sweeping to reduce mud and debris brought onto the public highway.

6.6 Vehicle and Cycle Parking

6.6.1 During the construction phase of the works, a typical converter and substation works construction compound would accommodate a total of 150 car parking bays, 14 minibus bays, and 28 LGV parking bays in addition to a laydown area for HGVs and an ALL parking bay. A typical OHL and cable works construction compound would accommodate approximately 60 car parking bays and 12 minibus bays in addition to two laydown areas for LGVs and HGVs. It should be noted that the exact sizes/ layouts of these compounds will be designed to accommodate the specific needs of the Proposed Project at each compound location. Sufficient space will be allocated within the compound layouts to accommodate cycle parking for construction staff.

6.6.2 Construction workers arriving on site will be transported around the works site via minibus where travel distance exceeds that for which walking would be feasible. The usage of the car parks will be monitored and the potential to introduce additional parking will be explored during peak construction, if required, to ensure that parking does not occur outside of the works site.

6.7 Permanent Access

6.7.1 The new permanent access point for Saxmundham Converter Station will be via S-BM09 on the eastern side of the B1121 Main Road in the instance that this access is retained after construction. Otherwise, an alternative permanent point of access would

be taken from the B1119 to the northeast (S-BM14 or S-BM15) to access Saxmundham Converter Station during the operational phase. The new permanent access point for Friston Substation will be via S-BM07 on the B1121 Saxmundham Road. A permanent access will also be provided on the southern side of the A1094 Aldeburgh Road (S-BM16) for monitoring purposes.

- 6.7.2 The permanent access roads will be finished with a bound surface material. AIL access will be very infrequent during the operational phase and will only be required in the event of a transformer unit needing replacement. The access arrangements are provided within **Application Document 2.13.1 Design and Layout Drawings – Suffolk** and **Application Document 2.7.1 Access, Rights of Way and Public Rights of Navigation Plans – Suffolk** which include the junction widening required to accommodate this AIL.
- 6.7.3 Bellmouth layouts for permanent (operational) access points S-BM14 and S-BM15 on the B1119 (for potentially accessing the Converter Station if S-BM09 is not retained) and S-BM16 to access land to the south of the A1094 Aldeburgh Road are also provided within **Application Document 2.13.1 Design and Layout Drawings – Suffolk** and **Application Document 2.7.1 Access, Rights of Way and Public Rights of Navigation Plans – Suffolk**.

7. Management and Mitigation

7.1 Introduction

- 7.1.1 This section of the Outline CTMTP outlines the construction traffic management measures that will be implemented in support of the Proposed Project, to reduce any adverse impacts on the surrounding networks during the construction phase. This includes travel planning measures which will be directed at construction staff.

7.2 Highway Network

Highway Safety

- 7.2.1 A review of the most recently available Personal Injury Accident (PIA) data obtained from SCC for the highway network within the agreed study area is set out within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**.
- 7.2.2 The review shows that there are several locations where more than five PIAs were recorded within the five-year period, which may suggest that these locations are more sensitive to an increase in traffic from a highway safety perspective. Further details of the collisions at these locations are set out within **Application Document 6.3.2.7.A Appendix 2.7.A Transport Assessment Note**. There are also several locations which appear to have a good safety record with two or fewer PIAs within the five-year period, which may suggest that these locations are less sensitive to an increase in traffic from a highway safety perspective. In terms of PIAs involving large vehicles, no locations recorded more than two PIAs involving such vehicles within the five-year period, suggesting that there are not any current issues regarding large vehicle road safety that need to be considered.
- 7.2.3 The residual assessment within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport** demonstrates that no significant effects have been identified as a result of the Proposed Project on Road Safety or Hazardous/Large Loads with the proposed mitigation in place.
- 7.2.4 With reference to road safety measures identified as GG11 within **Application Document 7.5.3.1 CEMP Appendix A Outline Code of Construction Practice**, appropriate site layout and housekeeping measures will be implemented by the contractor(s) at all construction sites. This will include, but not be limited to:
- managing staff/vehicles entering or leaving site, especially at the beginning and end of the working day; and
 - managing potential off-site contractor and visitor parking.
- 7.2.5 With reference to mitigation, the measure GG12 that is identified within **Application Document 7.5.3.1 CEMP Appendix A Outline Code of Construction Practice**, requires that vehicles will be correctly maintained and operated in accordance with the manufacturer's recommendations and in a responsible manner. All plant and vehicles will be required to switch off their engines when not in use and when it is safe to do so.

In addition, plant and vehicles will conform to relevant applicable standards for the vehicle type. These requirements will be the responsibility of the contractor.

- 7.2.6 Mitigation measure TT01 identified within **Application Document 7.5.3.1 CEMP Appendix A Outline Code of Construction Practice**, relates to the measures set out within this Outline CTMTP to reduce route and journey mileage to and from, as well as around site, and minimise nuisance to the residents, businesses and the wider community caused by parking, vehicle movements and access restrictions. This also relates to providing suitable control for the means of access and egress to the public highway and sets out measures for the maintenance and upkeep of the public highway. This Outline CTMTP also identifies access for emergency vehicles and sets out measures to reduce safety risks through construction vehicle and driver quality standards and measures to manage abnormal loads.

Highway Improvements

- 7.2.7 Localised highway improvement works may be required for some of the construction vehicle routes. This may include localised widening and temporary removal of street furniture as previously identified in Table 6.2. It is expected that the contractor will review all access constraints in more detail at a later stage and carry out any additional assessments where necessary.

Localised Traffic Management Measures

- 7.2.8 Temporary Traffic Management (TTM) measures will be required to accommodate the construction of each of the access points, which could entail temporary traffic lights or stop/go signage, lane closures and diversions, and restrictions to pedestrian access and car parking.
- 7.2.9 Where practicable, National Grid will inform the relevant Local Authority and other relevant stakeholders (e.g. Royal Mail, East of England Ambulance Service NHS Trust) of any road closures, diversions or access arrangements that are considered to impact their operations at the earliest possible opportunity.

Stage 1 Road Safety Audit

- 7.2.10 A Stage 1 Road Safety Audit (RSA) will be carried out as part of the technical approval process for the following where required:
- preliminary design of the proposed site access points and crossovers for the Proposed Project; and
 - preliminary design of any proposed highway improvements should these be required, including those identified above.
- 7.2.11 The preliminary design of the above will subsequently be revised (where necessary) in line with the Designer's Response to the Stage 1 RSA.
- 7.2.12 The highway improvements will be secured by the DCO, and further details of the works required to deliver the improvements will be provide in the CTMTP.

7.3 Pedestrian and Cycle Routes

- 7.3.1 Temporary diversions will be required for the following PRow during the construction phase as a result of the Proposed Project, for example to accommodate the installation of cables:
- PRow E-103/016/0;
 - PRow E-260/013/A;
 - PRow E-260/012/A;
 - PRow E-354/002/0;
 - PRow E-354/001/0;
 - PRow E-354/018/0;
 - PRow E-354/007/A;
 - PRow E-260/017/0;
 - PRow E-260/015/0;
 - PRow E-260/016/0;
 - PRow E-491/010/0;
 - PRow E-491/006/0;
 - PRow E-491/004/0; and
 - PRow E-460/023/0.
- 7.3.2 The following PRow will require permanent diversions:
- PRow E-354/006/0 – permanent diversion to accommodate Friston substation; and
 - PRow E-491/005/0 – permanent diversion to accommodate the Saxmundham Converter site.
- 7.3.3 Further details of the anticipated interactions between the construction works/ routes and existing PRow, including any proposed closures/ diversions and how these will be managed during the construction phase, are set out within **Application Document 7.5.9.1 Outline PRowMP – Suffolk**.
- 7.3.4 The King Charles III England Coast Path and Suffolk Coast Path will be managed during trenchless works, although no crossing points or diversions are expected during the construction phase.
- 7.3.5 A section of Sandlings Walk will be temporarily diverted (which will be a shared diversion with PRow E-354/002/0) to separate users from the proposed construction works and construction traffic (except for at a single managed haul road crossing point). The diverted route will run parallel with the section to be temporarily closed, resulting in an increase in journey length of less than 50 m.
- 7.3.6 The section of Regional Cycle Route 42 which runs along Grove Road will require temporary traffic management to accommodate open cut HVDC installation. This is most likely to be a temporary closure, with an appropriate diversion for a duration of up to four weeks. The most likely diversion route for cyclists would be via School Road, B1069 Snape Road and PRow (bridleways) E-260-026/0, E-354-020/0 and E-354-

002/0, equating to an additional cycle distance of circa 1.5 km between the Church Road/ School Road and Grove Road/ Church Road junctions.

7.4 Management Measures and Controls

Introduction

7.4.1 The following measures will be implemented to manage the potential impacts of HGV deliveries to the Site. Further details are set out under separate headings below:

- working hours restrictions;
- road condition surveys;
- delivery management system;
- traffic management and monitoring;
- defining HGV routes;
- HGV timing restrictions;
- banksmen and site management;
- communication strategy;
- appropriate site access arrangements;
- necessary escort, permits and traffic management for AILs; and
- measures to minimise/safely manage interactions with pedestrians and cyclists.

Working Hours

7.4.2 The proposed construction core working hours (unless otherwise approved by the relevant Local Planning Authority) for all terrestrial works in Kent and Suffolk are:

- Monday – Friday: 0700 to 1900; and
- Saturday, Sundays and Bank Holidays: 0700 to 1700.

7.4.3 The core working hours exclude start up and close down activities up to 1 hour either side of the core working hours. These activities include staff arrival, briefings, checking plant, loading equipment, compound general maintenance activities, debriefing, storing equipment and plant, and staff leaving site.

7.4.4 Exceptions to the above core working hours include but are not limited to:

- trenchless crossing operations including at landfalls and beneath highways, railway lines, woodlands, nature reserves, SSSI or watercourses;
- the installation and removal of conductors, pilot wires and associated protective netting across highways, railway lines or watercourses;
- the jointing of underground cables;
- the continuation of any work activity commenced during the core working hours to a point where they can securely and or safely be paused;

- delivery to the transmission works of abnormal loads and any highway works requested by the highway authority to be undertaken outside the core working hours;
- the testing or commissioning of any electrical plant installed as part of the authorised development including undertaking of any identified corrective activities;
- the completion of works delayed or held up by severe weather conditions which disrupted or interrupted normal construction activities;
- activity necessary in the instance of an emergency where there is a risk to persons or property;
- marine works (all works below the mean high water springs line);
- security monitoring;
- intrusive and non-intrusive surveys; and
- mechanical and electrical installation works within buildings once erected and enclosed;
- any highway works requested by the highway authority to be undertaken on a Saturday or Sunday or outside the core working hours; and
- activity necessary in the instance of an emergency where there is a risk to persons or property.

7.4.5 Percussive pilling works would be limited to Monday – Friday: 0700 to 1900 and 0700 to 1700 on Saturdays and may not occur on Bank Holidays, unless otherwise approved by the local planning authority.

7.4.6 Subject to the exceptions listed in paragraph 4.6.9 above, Heavy Goods Vehicles (HGV) deliveries would be limited to Monday – Friday: 0700 to 1900 and 0700 to 1700 on Saturdays and may not occur on Bank Holidays, unless otherwise approved by the relevant highway authority.

Road Condition Surveys

7.4.7 Road condition surveys will be carried out pre-construction, during construction, and post-construction, to identify any defects that arise to highways assets/ verges during the construction phase of the Proposed Project and for re-instatement. At this stage, the exact locations for any road condition surveys have not been confirmed. Further discussions will therefore be held with SCC Highways to identify any locations where road condition surveys may be required within the Order Limits.

Delivery Management System

7.4.8 A Delivery Management System (DMS) will be implemented to control bookings of HGV deliveries from the start of the construction period. This will be used to regulate the arrival times of HGVs via timed delivery slots, as well as to monitor compliance of HGV routings which will be communicated to all suppliers in advance. In addition, measures will be in place to ensure no queuing back from accesses occurs onto the surrounding road network.

Traffic Management and Monitoring

- 7.4.9 A Traffic Management and Monitoring System (TMMS) will be developed to provide details of the technologies and other means employed to monitor HGV movements to/from the site e.g. Global Positioning System (GPS) and Automatic Number Plate Recognition (ANPR). This will enable the Applicant to monitor the following:
- compliance with the HGV routes;
 - compliance with the number of HGV limits on Sundays/ Bank Holidays in terms of number of deliveries arriving and departing at any one time and over the course of the day (see further below); and
 - compliance with the timing restrictions.
- 7.4.10 In addition, the TMMS will also record all LGVs which enter and exit the Site, to allow all vehicles to be monitored. Should a complaint be made in relation to inappropriate routes being used, then this will be cross-referenced with the TMMS to allow appropriate actions to then be taken.
- 7.4.11 With reference to mitigation measure TT02 identified within the **Application Document 7.5.3.1 CEMP Appendix A Outline Code of Construction Practice**, the contractor(s) will implement a monitoring and reporting system to check compliance with the measures set out within this Outline CTMTP. This will include the need for a GPS tracking system to be fitted to HGVs to check for compliance with authorised construction routes. The contractor(s) will also be expected to monitor the number of construction vehicles between the site and the strategic road network. Deviations from the authorised routes or changes to traffic levels that are higher than the assumptions set out within this Outline CTMTP will require discussion with the relevant highways authorities to determine whether additional mitigation measures are needed.
- 7.4.12 The precise form of TMMS will be determined following the appointment of a contractor and will include a summary of the contractual requirements which those visiting the Site will have to adhere to, along with the measures to be taken for non-compliance.

HGV Routes

- 7.4.13 HGVs will be required to comply with the proposed routing strategy. Routing strategies for both HGVs and abnormal vehicles will be defined. In the case of exceptional circumstances where the proposed routing to the Site is compromised due to an incident or road closure for example, then it is considered acceptable for HGVs to be redirected via an alternative route or to deliver outside of the established scheduling, if required.

HGV Timing Restrictions

- 7.4.14 To reduce the potential impact of HGV deliveries, the arrival and departure times will be managed to minimise the number of HGVs travelling to the Site during the network peak hours for the local highway network; identified within **Application Document 6.2.2.7 Part 2 Suffolk Chapter 7 Traffic and Transport**.
- 7.4.15 The timing restrictions, considered likely to be implemented at this stage are:
- limiting HGV arrivals or departures on a weekday between 8am-9am and 5pm-6pm;

- no HGV arrivals or departures outside of the core hours, unless required for certain exceptions; and
- limiting HGV arrivals or departures on Sundays and public holidays (there will be a maximum of 30 HGVs permitted per day on Sundays and public holidays).

7.4.16 The restrictions imposed on deliveries by HGVs will be set out within the DMS and TMMS produced by the contractor.

Banksmen and Site Management

7.4.17 In addition to other measures, suitably qualified banksmen will be positioned at the proposed site accesses when these are in use by construction vehicles, and at internal crossing points when required, to allow vehicle arrivals and departures, as well as internal vehicle movements, to be safely controlled during the construction period. This includes the internal access routes and any road/rail/pedestrian/cycle crossing points within the Site. Appropriate visibility will be maintained between construction vehicles and other users at the crossing points (through hedgerow clearance for example), and advanced signage will be provided to warn users of the potential presence of construction vehicles and crossing points.

7.4.18 Construction vehicle movements will be controlled by gates at any crossing points, with the default position that construction routes would be gated off to provide priority to other users. Further details are contained within **Application Document 6.3.2.1.4.A Part 3 Appendix 1.4.A Crossings Schedule**.

Communication Strategy

7.4.19 A Communication Strategy will be developed by the Applicant in consultation with the contractor to ensure that the measures contained within the CTMTP are communicated to the workforce. This will include an information pack setting out the contractual requirements which will be provided to the contractors. Furthermore, regular meetings will be held with contractors to discuss HGV management and to address any issues associated with travel to/from the Site as well as to relay information including any restrictions and requirements which should be followed.

Site Access Arrangements

7.4.20 The site access layouts have been designed to accommodate HGVs as shown by the vehicle swept paths provided within **Application Document 2.13.1 Design and Layout Drawings – Suffolk**. A hardstanding surface will be provided at the proposed accesses to ensure the weight of the HGVs can be accommodated. In addition, wheel washing facilities may be utilised (if required) at the main compounds (i.e. those with higher levels of construction vehicle activity such as S02, S03, S04 or S05 depending on which parcel is taken forward) to minimise mud from being trafficked onto the highway. Road sweepers will also be used to remove mud/ debris from the local highway network.

7.4.21 Vegetation clearance will be carried out at the proposed site accesses, where required, to achieve appropriate levels of visibility, subject to agreement with the local highway authority.

Abnormal Vehicles

- 7.4.22 As set out previously, a specialised haulage service will be employed to allow AILs to be transported, with the necessary escort, permits and traffic management in place. The relevant contractor will consult with the relevant highway authority to ensure the correct permits are obtained. The timing of AIL movements will also be agreed with the relevant highway authority when the permits are obtained. The police will be given advanced notification under the Road Vehicle Authorisation of Special Types Order 2003, which will be submitted at least ten weeks before the scheduled move.

Pedestrians and Cyclists

- 7.4.23 **Application Document 7.5.9.1 Outline PRowMP – Suffolk** sets out the management and mitigation measures to be implemented during all phases of the Proposed Project to minimise the traffic impacts on pedestrians and cyclists. All pedestrian and cycle routes will be maintained, managed as appropriate and remain unobstructed at all times when in use, to ensure the continued safe passage of the public including when using the PRow through the Site and at crossing points. The measures will be secured through a requirement of the DCO, primarily by **Application Document 7.5.9.1 Outline PRowMP – Suffolk**, as well as via the **Application Document 7.5.3.1 CEMP Appendix A Outline Code of Construction Practice**.
- 7.4.24 With reference to mitigation measure TT03, identified within **Application Document 7.5.3.1 CEMP Appendix A Outline Code of Construction Practice**, all designated PRow have been identified along with any potential temporary closures applied for/detailed in the application for development consent. All designated PRow crossing the working area will be managed with access only closed for short periods while construction activities occur. Any required temporary diversions will be clearly marked at both ends with signage explaining the diversion, the duration of the diversion and a contact number for any concerns.

7.5 Staff Measures and Controls

- 7.5.1 There is expected to be a daily peak of 327 construction workers associated with the Suffolk Onshore Scheme (which is a maximum daily figure). All construction workers will travel to/from the Site at the start and end of the working day. An average vehicle occupancy factor of 1.5 construction workers per vehicle has been adopted for the site-based construction staff, which is considered to be reasonable, yet robust, given that all staff have been assumed to travel by vehicle (rather than other modes) and that a formal Car Share Scheme will be implemented to match potential car sharers.
- 7.5.2 Further to the Communication Strategy identified previously, staff movements will be managed through the implementation of the following measures:
- limited car parking;
 - car sharing;
 - walking and cycling;
 - public transport information
 - staff arrival and departure times; and
 - minibus service transferring staff across the Site.

Limited Car Parking

- 7.5.3 The proposed car parking spaces will be situated within the construction compounds. The capacity of the car parks will be limited to accommodate the expected parking demand of construction staff during the peak period (expected to be 218 vehicles based on 327 construction workers, to be accommodated across three compounds), with additional parking available for minibuses. Construction workers will not be permitted to park outside of the designated parking areas. The usage of the car park will be monitored and the potential to introduce additional parking will be explored during peak construction if required.

Car Sharing

- 7.5.4 To reduce the potential impact of vehicles associated with local staff during the construction period, the Applicant will implement measures to encourage car sharing to reduce the number of vehicles travelling to/ from the Site each day. The benefits of car sharing will be promoted to encourage multi-occupancy vehicle use, such as reduced fuel costs and ease of parking with guaranteed spaces for those car-sharing within the compounds. A Car Share Scheme will be implemented to match potential sharers and to help staff identify any colleagues who could potentially be collected along their route to/ from the Site, and the limited car parking and will encourage staff to travel together.

Walking and Cycling

- 7.5.5 Walking and cycling will be promoted as sustainable modes to construction staff, where this is a viable transport mode for all or part of their journey. The following measures are proposed to promote walking and cycling:
- construction staff will be made aware of sustainable travel information including maps of walking and cycling routes and links with public transport
 - the Transport Co-ordinator will promote the health benefits of active travel modes to construction staff;
 - suitable changing facilities will be provided on-site within the construction compounds;
 - a communal toolbox including a puncture repair kit, cycle tools, oil etc. will be made available to construction staff if required; and
 - secure cycle storage will be provided within the construction compounds.

Public Transport Information

- 7.5.6 Public transport information including routes and destinations, service frequencies and the locations of nearest bus stops shall be provided in an information pack prepared electronically and sent by email to construction staff prior to them starting work at the Site. This information would also be displayed on travel information boards. The Transport Co-ordinator will be responsible for keeping this information up to date.

Staff Arrivals and Departures

- 7.5.7 The proposed working hours of staff are set out below:
- Monday to Friday (7am-7pm); and

- Saturday, Sundays and Bank Holidays (7am-5pm)

- 7.5.8 The network peak hours for the local highway network have been established from the traffic surveys carried out in support of the ES. Construction workers will be expected to arrive in the hour before the start of their shift and to depart in the hour after the end of their shift. Based on the above, all staff are expected to avoid the network peak hours. The proposed working hours are therefore designed to minimise additional trips at the busiest times in terms of trips on the surrounding highway network.
- 7.5.9 Further to the above, it is expected that there will be up to 50% fewer LGV and staff vehicle movements on Sundays and Bank Holidays than the number of movements anticipated to be experienced on weekdays and Saturdays.
- 7.5.10 To minimise additional vehicle trips on local roads, construction staff will be requested to use the main routes to get to the Site, in particular via the A12 and then either the A1094 or the B1121 Main Road to the south of Saxmundham, to avoid passing through Saxmundham.

Internal Minibus Service

- 7.5.11 Construction workers will be transported around the Site by minibus (where travel distance exceeds that for which walking would be feasible) to reduce vehicle trips on the surrounding highway network i.e. when travelling between access points, as well as along the internal haul road. The minibuses will be stored and accessed from within the construction compounds.
- 7.5.12 There is also the opportunity for the minibus service to transfer construction workers to and from Saxmundham railway station, which is located a circa 1.2km walking distance to the north of the proposed site access (S-BM09) on the B1121 Main Road. This would both encourage and increase the viability of rail travel amongst construction workers, reducing vehicle trips on the surrounding highway network.

7.6 Management Structure

- 7.6.1 The overall management and implementation of this Outline CTMTP and the CTMTP will be the responsibility of the Applicant.
- 7.6.2 Overall roles and responsibilities are presented in Table 7.1. These roles may be delivered by multiple people across the wider project team who are designated with that specific responsibility e.g. Environmental Clerk of Works.
- 7.6.3 The roles and responsibilities set out in Table 7.1 are consistent with those identified within **Application Document 7.5.9.1 Outline PRowMP – Suffolk** to allow both PRow and street works to be co-ordinated where necessary, including any programmes of closures which may involve users of both the highway and PRow networks, to reduce any impacts on those using these networks.

Table 7.1 Roles and Responsibilities

Role	Organisation	Responsibilities
Environmental Manager	Contractor	The Environmental Manager will be responsible for the maintenance of all environmental plans and registers,

Role	Organisation	Responsibilities
		including monitoring that the environmental measures and mitigation are implemented on site and as recorded within the CTMTP. They will be the main point of contact for all environmental matters on the Proposed Project. They will also develop good working relationships with external stakeholders such as the relevant PROW officers.
EnvCoW	National Grid	The Environmental Clerk of Works will monitor the works so that these proceed in accordance with relevant environmental DCO requirements and adhere to the required mitigation measures. The Environmental Clerk of Works will be supported by appropriate technical specialist advisors depending on the location and potential impacts.
Permits and Consents Manager	Contractor	The Permits and Consents Manager will work with the Environmental Manager to draft and submit permits and consents on behalf of the Proposed Project, track progress, provide updates and communicate approvals.
Works Supervisor	Contractor	The Works Supervisor will be responsible for delivering the site works in accordance with the requirements of the CTMP and implementing good environmental practices required by the Environmental Manager. They will be responsible for managing operatives, plant and their areas of work in accordance with the principles of good environmental practice.
Technical Specialist Advisors	Contractor / National Grid	These advisors will be made available on an on-demand basis to respond to questions raised on their specialism through the works. The advisors will have the relevant experience to supervise the relevant aspects of the works, to include but not be limited to arboriculturists, land contamination specialists, soil specialists, ecologists and archaeologists.

7.6.4 A Transport Co-ordinator will be appointed by the Applicant to implement, manage, and develop the CTMTP at the appropriate time/ stage. The CTMTP will include the following information:

- specifics of any carriageway widening, or improvement works if required;
- specifics of the design of TTM measures;
- details of the works to accesses, to accommodate the swept paths and to include provision of visibility splays;
- further details in respect of the design and management measures required to accommodate AILs; and
- information on sanctions for breaches of the routing strategies.

- 7.6.5 The Transport Co-ordinator will take responsibility for implementing the CTMTP and will:
- implement and monitor the CTMTP to identify successful measures and areas for improvement;
 - promote the CTMTP to all staff and contractors travelling to and from the Site to ensure compliance with its requirements;
 - liaise as appropriate with local transport and traffic groups, local planning authorities and the local highway authority;
 - monitor data relating to HGV routes, timing of HGV arrivals and departures and compliance with the DMS/ TMMS;
 - manage the Car Share Scheme; and
 - discuss any issues with relevant parties and identify any amendments to the CTMTP (including measures) to ensure compliance is maintained.

7.7 Monitoring and Review

Heavy Goods Vehicles

- 7.7.1 The CTMTP will be monitored and revised to ensure that contractors are complying with the document. This process will be led by the Transport Co-ordinator.
- 7.7.2 The Transport Co-ordinator will monitor data relating to HGV routes, timing of HGV arrivals and departures and compliance with the DMS/ TMMS. The results of the data monitoring will be reported to identify any issues which need to be resolved and any additional measures which should be implemented to prevent these from arising again. The reports will be shared with the Applicant, local authority and the highway authority (i.e. SCC Highways).

Staff Vehicles

- 7.7.3 A Car Share Scheme will be implemented and managed by the Transport Co-ordinator, to match potential car sharers and to help staff identify any colleagues who could potentially be collected along their route to/from the Site. The car share database will be available to staff that have signed up, to allow them to identify their own potential matches. Car sharing staff will be given preferential parking provision as an incentive to reduce single occupancy (and therefore overall) car travel to the construction compounds.
- 7.7.4 Construction staff will be directed to available parking bays upon arrival to assist them to park in a timely manner. Given the working patterns identified, it is expected that the car parks will be managed between 6am-9am and 5pm-8pm, to cover the periods when the majority of staff are expected to arrive and depart. Appropriate signage will be provided to clearly identify the entry and exit points to the car parks. It should be noted that the usage of the car park will be monitored and that the potential to introduce additional parking will be explored during peak construction if required.

Additional Monitoring

- 7.7.5 The following monitoring will also be carried out during the construction phase of the Proposed Project, and secured as part of the CTMTP:

- construction vehicles (HGVs) will be monitored to ensure HGV drivers are adhering to the proposed routing strategy; and
- road safety will be monitored within the Site including at the proposed access points and at the internal PRow crossing points.

8. Compliance and Enforcement

8.1 Introduction

- 8.1.1 This section of the Outline CTMTP provides a summary of the mechanisms that will be implemented to ensure compliance with the CTMTP.

8.2 Best Practice

- 8.2.1 The Applicant will use internal management procedures to maximise compliance with the requirements of this Outline CTMTP and subsequent CTMTP, including:
- Contractor kick-off meetings: contractors will be reminded of the Applicant's standards and expectations as set out in contract documentation.
 - Site induction: drivers will be briefed on the aims and objectives of the CTMTP, including the booking system, designated routes and expected driver behaviour. A copy of the CTMTP will be provided to each contractor to provide details of how the site will be managed as well as the rules and regulations.
 - Reporting: incidences of non-compliance will be investigated by the Transport Co-ordinator and recorded as part of the management of the CTMTP. Reports from each incident will be raised and shared with the relevant contractor. The CTMTP will be updated where necessary to resolve any ongoing issues.

8.3 Contractual Conditions

- 8.3.1 Each contractor will be provided with a contract setting out their contractual requirements in terms of compliance with the CTMTP upon appointment. A copy of the CTMTP will be provided along with details of the proposed routing strategy for HGVs to ensure that the routes are followed by HGV drivers.

8.4 Information Packs and Communications

- 8.4.1 In accordance with good practice, information packs will be provided to all contractors once they have been confirmed. The information pack will form part of the agreement between the Applicant and the designated contractors. The information pack will include details of the following:
- code of practice;
 - details of the Transport Co-ordinator;
 - delivery routing restrictions;
 - worker routing;
 - emergency procedures;
 - non-compliance guidance; and

- compliant procedures.

8.5 Community Engagement and Public Information

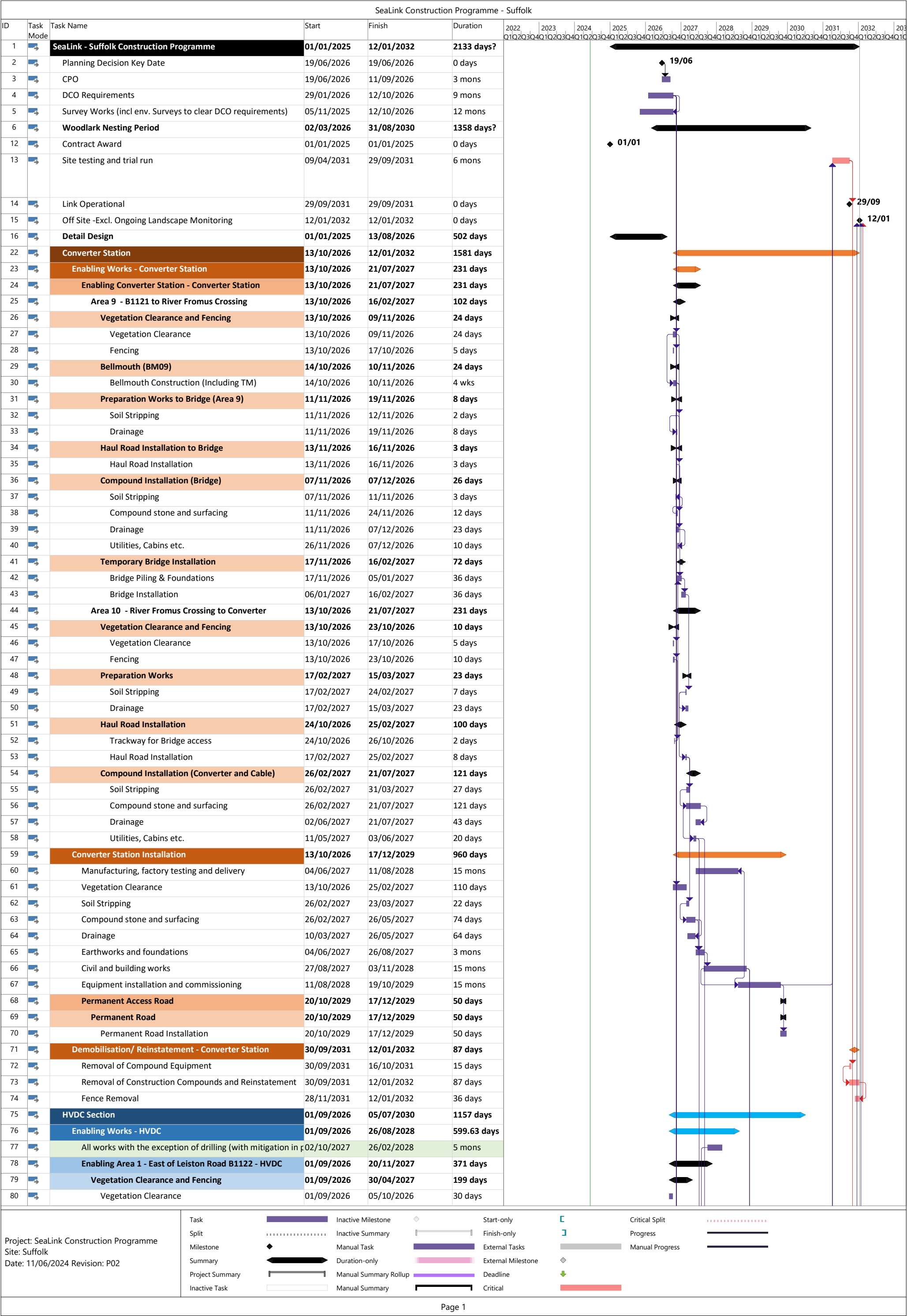
- 8.5.1 The contractor will implement a system for the provision of information to local residents and occupiers about the works. A community relations team will be appointed to provide dedicated community relations and external communication support during construction. The information to be provided to local residents will be specific to the work, the duration of works and the hours to be worked.
- 8.5.2 Local residents will be informed of the commencement and likely duration of the construction work activities through a letter drop, which will be carried out once per year throughout the construction phase. The letter(s) will be tailored to a specific area and reflect the works to be carried out and the duration of works. The letter will include a contact telephone number for public information. In addition, good practice measure GG09 within the **Application Document 7.5.3.1 CEMP Appendix A Outline Code of Construction Practice** states that an emergency number will also be displayed at the entrance to the compounds.
- 8.5.3 The name and contact details of the contractor/ site manager will be displayed at the entrance to the main site compound. This will include an emergency telephone number. In addition, details of the works, including contact details, will be provided to the relevant community groups, such as the local parish councils and landowners before work commences.
- 8.5.4 A free telephone project helpline and project website will be maintained and managed by the Applicant's community relations team. The project helpline and website information will be visible on boards placed in appropriate locations where they will be visible to the public, including the main site compound. The telephone number and project website details will be provided to relevant planning authorities and other relevant parties.
- 8.5.5 The community relations team will record the details of any complaints and how these are to be investigated and appropriately managed. Further details about the complaint's procedure can be found in **Application Document 7.5.3.1 CEMP**.

8.6 Enforcement

- 8.6.1 The Applicant will take all reasonable steps to avoid any breach of the CTMTP through the implementation of the management measures. However, should any breaches occur, then enforcement procedures will be followed:
- The Transport Co-ordinator will notify the Applicant of any breaches of the CTMTP arrangements as and when they occur.
 - The Applicant will issue a warning letter to the relevant contractor outlining what action would be taken in the event of any further non-compliance (in general terms).
 - The Applicant will report the details of the response to the Transport Co-ordinator as part of the monitoring report. The monitoring report will be made available to the relevant local planning authorities and relevant highway authority, at their request, to ensure compliance and to demonstrate that action is being taken where necessary.
- 8.6.2 Further detail on the sanctions which could be applied will be included within the CTMTP.

Appendix A

Suffolk Onshore Scheme Indicative Construction Programme



Sealink Construction Programme - Suffolk																	
ID	Task Mode	Task Name	Start	Finish	Duration	2022 Q1Q2Q3Q4	2023 Q1Q2Q3Q4	2024 Q1Q2Q3Q4	2025 Q1Q2Q3Q4	2026 Q1Q2Q3Q4	2027 Q1Q2Q3Q4	2028 Q1Q2Q3Q4	2029 Q1Q2Q3Q4	2030 Q1Q2Q3Q4	2031 Q1Q2Q3Q4	2032 Q1Q2Q3Q4	2033 Q1Q2Q3Q4
221		Reinstatement	25/02/2027	27/02/2027	3 days												
222		Trench Works	24/07/2028	26/02/2029	179 days												
223		All works with the exception of drilling (with mitigation i	02/10/2028	26/02/2029	5 mons												
224		HVDC Section 1	02/10/2028	13/10/2028	11 days												
225		Joint Bay Excavations & temp works (Inc. slab) (Termin	02/10/2028	12/10/2028	10 days												
226		Exavate/CBS/Duct Installation/Backfill	02/10/2028	13/10/2028	11 days												
227		HVDC Section 2	13/09/2028	12/10/2028	26 days												
228		Exavate/CBS/Duct Installation/Backfill	13/09/2028	02/10/2028	16 days												
229		Joint Bay Excavations & temp works (Inc. slab) (JB 1/2	02/10/2028	12/10/2028	10 days												
230		HVDC Section 3	25/08/2028	23/09/2028	25 days												
231		Exavate/CBS/Duct Installation/Backfill	25/08/2028	13/09/2028	15 days												
232		Joint Bay Excavations & temp works (Inc. slab) (JB 2/3	13/09/2028	23/09/2028	10 days												
233		HVDC Section 4	07/08/2028	06/09/2028	26 days												
234		Exavate/CBS/Duct Installation/Backfill	07/08/2028	25/08/2028	16 days												
235		Joint Bay Excavations & temp works (Inc. slab) (JB 3/4	25/08/2028	06/09/2028	10 days												
236		HVDC Section 5	24/07/2028	17/08/2028	22 days												
237		Exavate/CBS/Duct Installation/Backfill	24/07/2028	07/08/2028	12 days												
238		Joint Bay Excavations & temp works (Inc. slab) (JB 4/5	07/08/2028	17/08/2028	10 days												
239		HVDC Section 6	24/07/2028	21/08/2028	25 days												
240		Exavate/CBS/Duct Installation/Backfill	24/07/2028	09/08/2028	15 days												
241		Joint Bay Excavations & temp works (Inc. slab) (JB 5/6	10/08/2028	21/08/2028	10 days												
242		HVDC Section 7	10/08/2028	07/09/2028	24 days												
243		Exavate/CBS/Duct Installation/Backfill	10/08/2028	25/08/2028	14 days												
244		Joint Bay Excavations & temp works (Inc. slab) (JB 6/7	26/08/2028	07/09/2028	10 days												
245		HVDC Section 8	26/08/2028	25/09/2028	25 days												
246		Exavate/CBS/Duct Installation/Backfill	26/08/2028	13/09/2028	15 days												
247		Joint Bay Excavations & temp works (Inc. slab) (JB 7/8	14/09/2028	25/09/2028	10 days												
248		HVDC Section 9	14/09/2028	13/10/2028	26 days												
249		Exavate/CBS/Duct Installation/Backfill	14/09/2028	02/10/2028	16 days												
250		Joint Bay Excavations & temp works (Inc. slab) (JB 8/9	03/10/2028	13/10/2028	10 days												
251		HVDC Section 10	03/10/2028	31/10/2028	25 days												
252		Exavate/CBS/Duct Installation/Backfill	03/10/2028	19/10/2028	15 days												
253		Joint Bay Excavations & temp works (Inc. slab) (JB 9/1	20/10/2028	31/10/2028	10 days												
254		HVDC Section 11	20/10/2028	16/11/2028	24 days												
255		Exavate/CBS/Duct Installation/Backfill	20/10/2028	04/11/2028	14 days												
256		Joint Bay Excavations & temp works (Inc. slab) (JB 10/	06/11/2028	16/11/2028	10 days												
257		Cable Installation	16/06/2028	11/09/2029	375 days												
258		HVDC Marine Cable	03/11/2028	16/05/2029	156.25 days												
259		Thames Estuary SPA no works permissable Nov -Mar	03/11/2028	04/04/2029	5.08 mons												
260		Cable Installation	05/04/2029	08/04/2029	4 days												
261		Build JB Shed	09/04/2029	13/04/2029	5 days												
262		Cable Jointing (Termination Joint Bay)	14/04/2029	03/05/2029	20 days												
263		CBS Surround, Tiles and Tape (Joint Bay)	03/05/2029	16/05/2029	10 days												
264		HVDC Section 1	14/10/2028	18/10/2028	4 days												
265		Cable Installation	14/10/2028	18/10/2028	4 days												
266		HVDC Section 2	13/10/2028	27/11/2028	38.25 days												
267		Cable Installation	13/10/2028	17/10/2028	4 days												
268		Build JB Shed	18/10/2028	23/10/2028	5 days												
269		Cable Jointing (JB1/2)	27/10/2028	15/11/2028	20 days												
270		CBS Surround, Tiles and Tape (Joint Bay)	15/11/2028	27/11/2028	10 days												
271		HVDC Section 3	25/09/2028	07/11/2028	38 days												
272		Cable Installation	25/09/2028	28/09/2028	4 days												
273		Build JB Shed	29/09/2028	04/10/2028	5 days												
274		Cable Jointing (JB2/3)	07/10/2028	26/10/2028	20 days												
275		CBS Surround, Tiles and Tape (Joint Bay)	27/10/2028	07/11/2028	10 days												
276		HVDC Section 4	07/09/2028	19/10/2028	36.63 days												
277		Cable Installation	07/09/2028	11/09/2028	4 days												
278		Build JB Shed	12/09/2028	16/09/2028	5 days												
279		Cable Jointing (JB3/4)	18/09/2028	07/10/2028	20 days												
280		CBS Surround, Tiles and Tape (Joint Bay)	07/10/2028	19/10/2028	10 days												
281		HVDC Section 5	18/08/2028	29/09/2028	35.25 days												
282		Cable Installation	18/08/2028	22/08/2028	4 days												
283		Build JB Shed	23/08/2028	29/08/2028	5 days												
284		Cable Jointing (JB4/5)	30/08/2028	18/09/2028	20 days												
285		CBS Surround, Tiles and Tape (Joint Bay)	18/09/2028	29/09/2028	10 days												
286		HVDC Section 6	22/08/2028	03/10/2028	35.25 days												
287		Cable Installation	22/08/2028	25/08/2028	4 days												
288		Build JB Shed	26/08/2028	01/09/2028	5 days												
289		Cable Jointing (JB5/6)	02/09/2028	21/09/2028	20 days												
290		CBS Surround, Tiles and Tape (Joint Bay)	21/09/2028	03/10/2028	10 days												
291		HVDC Section 7	08/09/2028	21/10/2028	37.5 days												
		Task		Inactive Milestone					Critical Split								
		Split		Inactive Summary					Progress								
		Milestone		Manual Task					Manual Progress								
		Summary		Duration-only					Deadline								
		Project Summary		Manual Summary Rollup					Critical								
		Inactive Task		Manual Summary					Critical								
Project: Sealink Construction Programme Site: Suffolk Date: 11/06/2024 Revision: P02																	
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